

BILLET / BLOOM MARKER DEFINITION QUESTIONNAIRE

<i>Company:</i>		<i>Site:</i>
<i>Name:</i>		<i>Dept:</i>
<i>Phone:</i>	<i>Fax</i>	<i>Mail:</i>

Billet temperature at marking stand: min max (°C)

Billet length: min max (mm)

Product type: Square Round Beam Blank

Billet section H= min max x W= min max (mm)

Casting speed: max (m/min)

Number of strands: n.

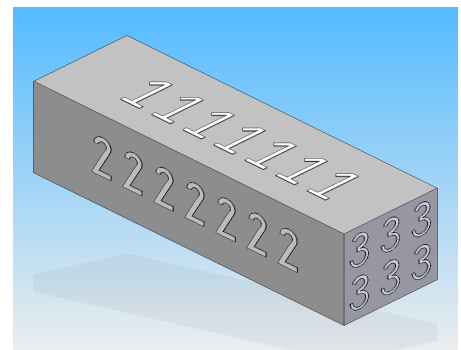
Type of steel:

Type of cutting: Shear Saw Oxi flame torch

Marking technology: **Punch** **Paint** **Wire spray** **Powder spray**

Marking Position:

	<i>n. of lines</i>	<i>n. of characters each line</i>
<input type="checkbox"/> (1) top along billet axis
<input type="checkbox"/> (2) side surface along billet axis
<input type="checkbox"/> (3) front surface



Required characters dimension: Height Width Pitch (mm)

Available time for marking cycle: (s) (only for installation at cooling bed)

Speed of material (paint "on fly marking") (mm/s)

Position of the marker : WB cooling bed End of strands Across strands

Type of marker : Traditional Robot

Automatic reading system required: Yes No

Host connection: Profibus Ethernet Other (specify)

HMI requested : No Yes (detail)

Available feeders: Compr. Air (bar) Electric Supply: (Volt), (Hz)

Other information: (special rules or requirements)

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