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Member of CISQ Federation
RINA
ISO 9001:2000
Certified Quality System

COIL MARKER DEFINITION QUESTIONNAIRE

Company:		*Site:*
Name:		*Dept:*
Phone:	*Fax*	*Mail:*

Coil temperature at marking stand: min ..... max ..... *(°C)*

Coil outside diameter: min ..... max ..... (mm)

Coil width min ..... max ..... (mm)

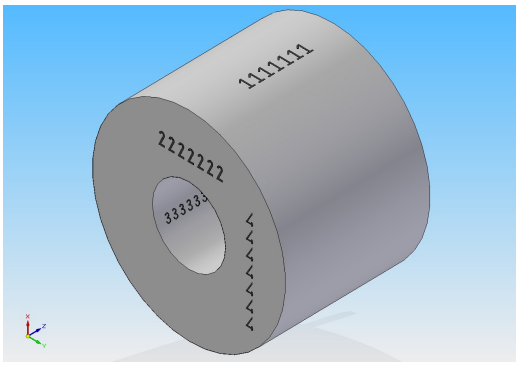
Coil inner diameter: min ..... max ..... (mm)

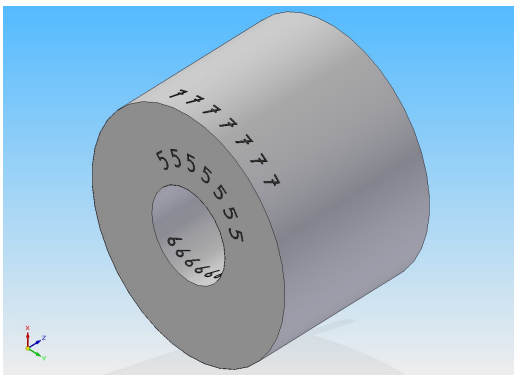
Coil telescopic wrap: max ..... (mm/m)

Position of coil axis: □ vertical □ horizontal (parallel to transport)
□ horizontal (perpendicular to transport)

Marking technology: **Paint Marking**

Marking Position:	*n. of lines*	*n. of characters each line*
□ (1) outer wrap along coil axis	.....	.....
□ (7) outer wrap circumferential	.....	.....
□ (2) flat surface straight	.....	.....
□ (5) flat surface circumferential	.....	.....
□ (4) flat surface vertical	.....	.....
□ (3) inner surface along coil axis	.....	.....
□ (6) inner surface circumferential	.....	.....





Required characters dimension (mm):

Height ..... Width .....

Pitch .....

Type of marking : □ Dot Matrix □ Continuous line (single nozzle)

Available time for marking cycle: ..... (s)

Type of marker : □ Traditional □ Robot

Special feature : □ Data Matrix code □ Labelling

Automatic reading system required: □ Yes □ No

Host connection: □ Profibus □ Ethernet □ Other (specify) ……

HMI requested : □ No □ Yes (detail) ……

Available feeders: Compr. Air ..... (bar) Electric Supply: ..... (Volt), ... (Hz)

Other information: (special rules or requirements)

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