

PIPE MARKER DEFINITION QUESTIONNAIRE

Company:		Site:
Name:		Dept:
Phone:	Fax	Mail:

Type of pipe : seamless welded

Pipe temperature at marking stand: min max (°C)

Pipe length: min max (m)

Pipe diameter min max (mm)

Pipe thickness: min max (mm)

Pipe max bend: max (mm/m)

Marking technology: **Paint Marking**

Marking Position:

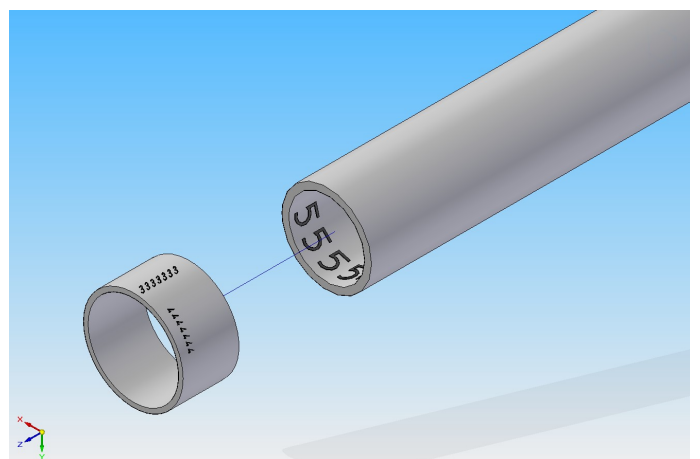
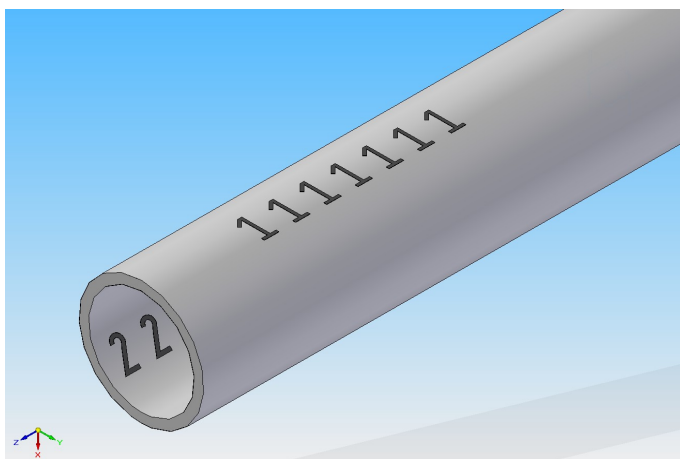
	<i>n. of lines</i>	<i>n. of characters each line</i>
<input type="checkbox"/> (1) on pipe, along pipe axis
<input type="checkbox"/> (2) on pipe inner surface, along axis
<input type="checkbox"/> (5) on pipe inner surface, circumferential
<input type="checkbox"/> (3) on pipe coupling, along pipe axis
<input type="checkbox"/> (4) on pipe coupling, circumferential

Required characters dimension: Height Width Pitch (mm)

Available time for marking cycle: (s)

Speed of material ("on fly marking") (m/min)

Automatic reading system required: Yes No





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Marking technology: Punch Marking

Marking position: on one end on two ends of pipe external surface
 on pipe coupling
 on pipe chamfer

Direction of marking: Lengthwise Crosswise

Required characters dimension: Height Width Pitch (mm)

Number of required marked lines:

Numbers of characters each line:

Data matrix code for automatic reading: Yes No

Available time for marking cycle: (s)

Marking technology: Coloured Bands

Position on pipe external surface: at one end at two ends

Required bands width (mm)

Number of required bands:

Host connection: Profibus Ethernet Other (specify)

HMI requested : No Yes (detail)

Available feeders: Compr. Air (bar) Electric Supply: (Volt), (Hz)

Other information: (special rules or requirements)

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